



---

**Declaration of Performance (DoP) in acc. with**

**Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465)  
Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)**

**No. ILGS960Q-UKCA-10025-01112022**

---

1. Unique identification code of the product Type:

**Plate S960Q / 1.8941 in accordance with EN 10025-6**

2. Intended use(s):

**Metallic structure, metallic- / concrete composite construction**

3. Name, registered trade name or registered trademark and contact address of the manufacturer:

**Ilseburger Grobblech GmbH  
Veckenstedter Weg 10  
38871 Ilseburg, Germany  
Tel.: +49 (0) 39452 85 - 0  
Fax: +49 (0) 39452 85 - 8161  
[www.ilseburger-grobblech.de](http://www.ilseburger-grobblech.de)**

4. Name and contact address of the authorised representative whose mandate covers the tasks:

**- not applicable -**

5. System or systems of assessment and verification of constancy of performance of the construction product:

**System 2+**

6. Declaration of performance concerning a construction product covered by a harmonised standard:

**Approved Body -TÜV UK Ltd (No. UKAB 0879) - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control in accordance with annex ZA of EN 10025-1:2004.**



7. Declared Performance:

Essential characteristic	Performance				Harmonised technical specification
Tolerances on dimensions and shape	see supplementary sheet 1				EN 10025-1:2004
Yield strength	Nominal thickness (mm)		Values (MPa)		
		≤	≥		
	≥ 3	50	960		
	> 50	100	850		
	> 100	125	850		
	> 125	200	-		
Tensile strength	Nominal thickness (mm)		Values (MPa)		
		≤	≥	≤	
	≥ 3	50	980	1150	
	> 50	100	900	1100	
	> 100	125	900	1100	
	> 125	200	-	-	
Elongation	Nominal thickness (mm)		Values (%)		
		≤	≥		
		125	10		
Impact energy	Nominal thickness (mm)		Values (J) Temp. (°C)		
		≤		0      -20	
	125			≥	
		longitudinal	40	30	
transverse	30	27			
Weldability	Nominal thickness (mm)		CEV (%)		
	>	≤			
		50	≤		
		50	0,82		
		100	0,85		
	100	0,85			
	125	-			
	125	-			



Essential characteristic	Performance					Harmonised technical specification
Durability	Nominal thickness (mm)		Ladle analysis (%)			EN 10025-1:2004
		≤		≥	≤	
		125	C		0,20	
			Si		0,80	
			Mn		1,70	
			P		0,025	
			S		0,015	
			N		0,015	
			B		0,005	
			Cr		1,50	
			Cu		0,50	
			Mo		0,70	
			Nb		0,06	
			Ni		4,0	
	Ti			0,05		
	V		0,12			
	Zr		0,15			

The performance of the product named above is in conformity with the declared performances.  
This declaration of performance is issued under the sole responsibility of the above-mentioned manufacturer.

Signed for and on behalf of the manufacturer by:

Ilseburg, 01.11.2022

**Dipl.-Ing. Andreas Rost**  
Head of Order Management and Technical Service